



## Grinding cups

The high removal rate of these conical abrasives makes them the ideal solution for coarse grinding work. The maximum operating speed should not exceed 45 m/s.

Examples of possible applications:

- ▶ **cleaning of shutter boards**
- ▶ **grinding away concrete ridges after the removal of the formwork**
- ▶ **coarse grinding work in the metal-working industry**

### Grinding cups metal



Suitable for all angle-grinders. Available in fine, medium, coarse.

Coarse grinding work on metal. The slight angle of the grinding cup also allows to work on welding seams.

DESCRIPTION	STRUCTURE	DIMENSION MM	CONTENT PIECES	ITEM CODE	BARCODE 4081600
AS 16 Q	Coarse	110/90 x 55 x 22,23	1	6311000	631005
AS 24 Q	Medium	110/90 x 55 x 22,23	1	6311001	631012
AS 36 Q	Fine	110/90 x 55 x 22,23	1	6311003	631036

### Grinding cups stone



Suitable for all angle-grinders. To grind the surfaces of natural and synthetic stones with a high removal rate. Available in very fine, fine, medium, coarse

Working on all types of stone

DESCRIPTION	STRUCTURE	DIMENSION MM	CONTENT PIECES	ITEM CODE	BARCODE 4081600
CS 16 N	Coarse	110/90 x 55 x 22,23	1	6311010	631050
CS 24 N	Medium	110/90 x 55 x 22,23	1	6311011	631029
CS 60 N	Fine	110/90 x 55 x 22,23	1	6311016	631074
CS 120 N	Very Fine	110/90 x 55 x 22,23	1	6311019	631081

Available also with M14.

## ✔ Vitrified wheels

DRONCO have developed vitrified wheels for the use on bench grinders. They are supplied with a bore size of 32mm and an already inserted reducing bush from 32mm down to 20mm.

### Vitrified wheels



Grinding wheels designed for specific purposes in various grit sizes.

Metal, stainless steel

DESCRIPTION	STRUCTURE	DIMENSION MM	CONTENT PIECES	ITEM CODE	BARCODE 4081600
NK 24	Coarse	125 x 20 x 32/20	1	6561200	656008
NK 24	Coarse	150 x 20 x 32/20	1	6561500	656039
NK 24	Coarse	175 x 20 x 32/20	1	6561700	656060
NK 24	Coarse	200 x 20 x 32/20	1	6562000	656091
NK 60	Medium	125 x 20 x 32/20	1	6561210	656015
NK 60	Medium	150 x 20 x 32/20	1	6561510	656046
NK 60	Medium	175 x 20 x 32/20	1	6561710	656077
NK 60	Medium	200 x 20 x 32/20	1	6562010	656114
SIC 80	Fine	125 x 20 x 32/20	1	6561220	656022
SIC 80	Fine	150 x 20 x 32/20	1	6561520	656053
SIC 80	Fine	175 x 20 x 32/20	1	6561720	656084
SIC 80	Fine	200 x 20 x 32/20	1	6562020	656107





## Hand stones

DRONCO hand stones are available in the following versions:

- ▶ EK 150/230 und EK 180/400: combined dressing stone. Coarse on one side, fine on the other. Scissors or scythe, these stones have the right grain for every type of metal.
- ▶ SIC 20/70: silicone carbide rubstone, ideal for working on the sharp edges of stove and floor tiles.
- ▶ EK 46: Diamond cutting discs may become blunt as a result of overheating or when used in a material which they are not determined for. They can be re-sharpened by simply cutting into this hand stone as deep as the segment height.

### Hand Stones



DESCRIPTION	DIMENSION MM	CONTENT PIECES	ITEM CODE	BARCODE 4081600
Combined dressing stone EK 150/320	150 x 50 x 25	1	6551500	655001
Combined dressing stone EK 180/400	150 x 50 x 25	1	6551510	655056
Rubstone SIC 20/70	200 x 50 x 25	1	6552000	655155
Diamond dressing stone EK 46	200 x 50 x 25	1	6552010	655209

### PLEASE NOTE

Hand stones are used to re-sharpen knives, scythes or similar appliances. A SIC (silicone carbide) version is also available to grind away the sharp edges on stove and floor tiles.

...if it becomes necessary: diamond cutting discs may become blunt as a result of overheating or when used in a material which they are not determined for. They can be re-sharpened by simply cutting into this hand stone as deep as the segment height.